

GATHERING CHAIN PADDLE INSTALLATION INSTRUCTIONS

IMPORTANT: Note your cornhead requires half left hand and half right hand paddle assemblies.

◆ STEP 1.

Make sure to install the carriage bolts into the poly paddles from the correct direction. Refer to Figure A to determine left Hand from right hand. Drive the carriage bolts with a hammer into each hole of the poly paddle until the head of the carriage bolts are seated flush.

◆ STEP 2.

Now take the poly paddle assemblies and insert onto the gathering chain lugs using the existing holes on the lugs. Look at Figure B showing the right hand poly paddle assembly installed. Make sure to install left hand paddle assemblies on left hand gathering chains and right hand paddle assemblies on right hand gathering chains.

◆ STEP 3.

Install the locknuts onto the carriage bolts and tighten until the head of the carriage bolts are seated flush with the top of the poly paddle.

◆ STEP 4.

Make sure the poly paddle clears the cast lower idler support (Figure B).

◆ STEP 5.

After lowering the divider point also make sure the poly paddles are not hitting the lower dividers. Adjust the divider point upward if necessary.

Figure A



Used on LH Gathering Chains / Used on RH Gathering Chains



Right Hand Gathering Chain with Poly Paddles