



INSTALLATION INSTRUCTIONS

John Deere Tank Fill Auger Housing Liner

PLEASE READ THE ENTIRE INSTRUCTION SHEET BEFORE STARTING INSTALLATION

**PLEASE REFER TO THE OPERATORS MANUAL FOR YOUR
SPECIFIC COMBINE FOR PERTINENT SAFETY PRECAUTIONS.**

STEP 1

Remove Auger Bearing Mounting Bracket.

Remove any build up or debris from inside
the auger housing.



STEP 2

Insert Liner Assembly into Housing removing
shipping tape as you come to the edge of
housing until the liner is inserted all the way.
Be sure to remove the plastic zip ties just
before the liner assembly is all the way into
the housing.

HELPFUL HINTS:

**Keep Liner and Seam even with edge of Tube. If needed you can spray a lubricant
such as WD-40 on liner to ease installation.**

STEP 3

Place a C-clamp over the Installation Bracket on the Seam Assembly and tighten enough to hold the Assembly in Place.

Using a hammer drive the expansion bar down until it is flush with the top of the liner. Then remove clamp and Discard the Installation bracket.



When using power tools, basic safety precautions should always be followed to reduce the risk of personal injury.

WEAR SAFETY GLASSES OR GOGGLES



STEP 4

Drill the liner for the auger bearing bracket bolts using the 7/16 drill bit provided.

STEP 5

To finish the installation Re-install the auger bearing bracket and any other equipment specific to your model combine.



Now install the 10-24 x 3/4" Phillips head screw supplied at the location shown below.

