

# Installation Guide

## Window Step for CIH 235-340 Magnum Tier 4 (PN: 3351)

1. Bolt the **front step section** to the tractor using two 20mm x 45mm bolts and 3/4" flat washers.
2. Fasten the **side step section** to the **front step section** using four 5/16" x 1" bolts and flange nuts.
3. Fasten the upper part of the **support bracket** to the **side step section** using four 5/16" x 1" bolts and flange nuts. **DO NOT TIGHTEN AT THIS TIME!**
4. Insert two 5/16" x 1" carriage bolts into the **backup plate**, then place the **backup plate** behind the lip on the bottom of the fuel tank with the carriage bolts going through the holes on the **support bracket**. Fasten with two 5/16" flange nuts.

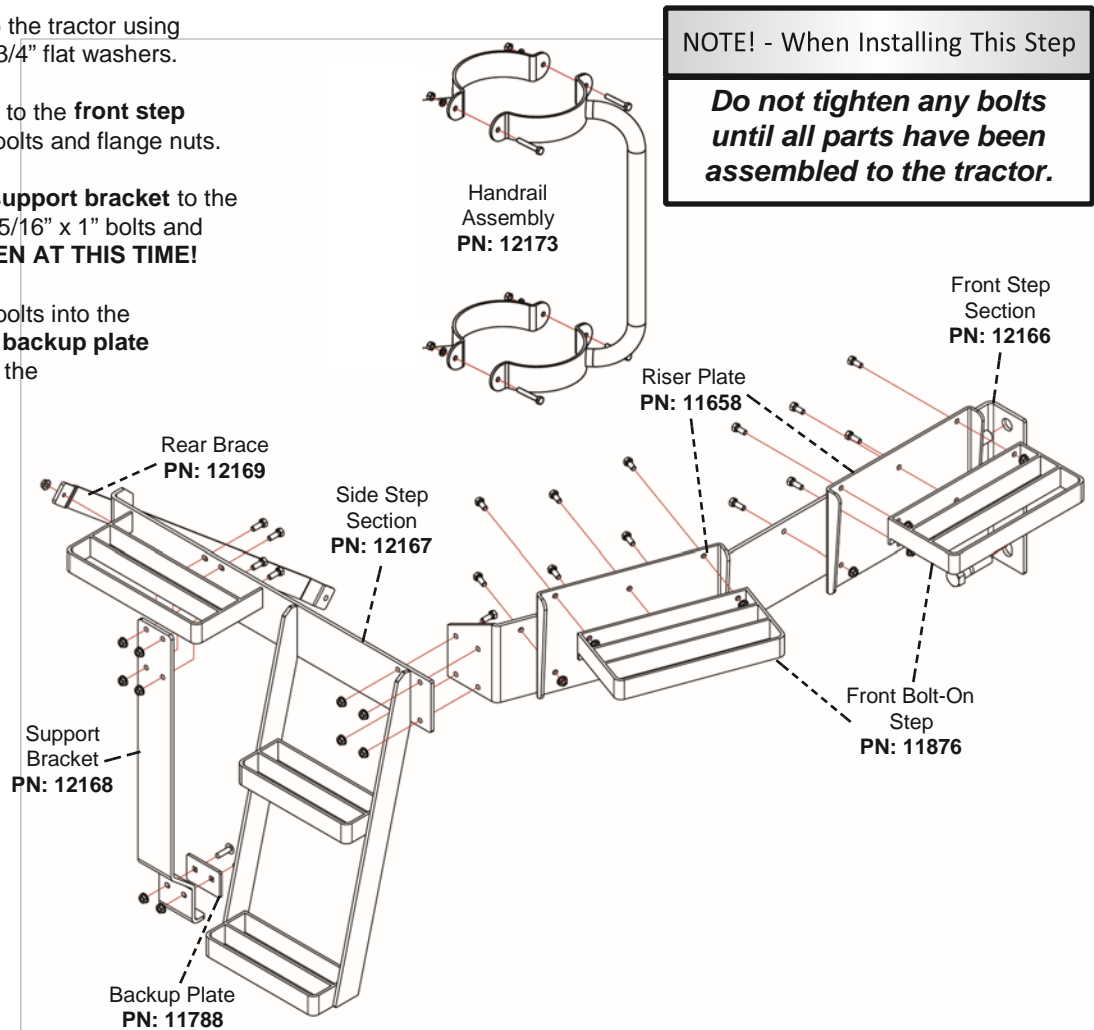
5. Tighten the top bolts of the **support bracket**.
6. Attach the **support strap** to the **side step section** using a 5/16" x 1" carriage bolt and flange nut.
7. Attach the bottom end of the **support strap** to the square tube located near the bottom of the fuel tank using a 1/4" x 1-1/4" self-tapping screw.

8. Locate the **handrail** to the desired height on the muffler shield, and fasten together using four 5/16" x 1-1/4" bolts and flange nuts.

9. Attach the **riser plates** to the **front step section** using three 5/16" x 1" bolts and flange nuts on each. **USE OF THE FRONT STEP RISER PLATE IS REQUIRED FOR TRACTORS WITH DUAL FRONT WHEELS. INSTALLATION ON TRACTORS WITHOUT DUAL WHEELS IS OPTIONAL.**

10. Fasten the **front bolt-on steps** to the **riser plates** using three 5/16" x 1" bolts and flange nuts each. If installing on a tractor without dual wheels, the **front bolt-on steps** can be fastened directly to the **front step section**.

**After step installation, check turning radius of front tires for any interference with the step.**



**NOTE! - When Installing This Step**

***Do not tighten any bolts until all parts have been assembled to the tractor.***