
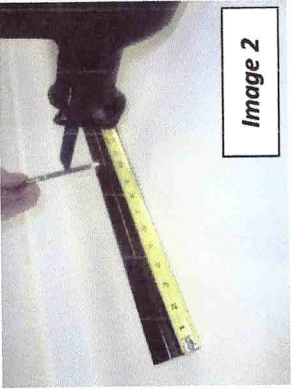
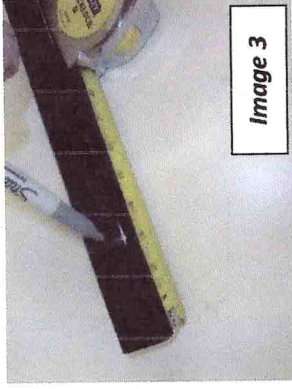
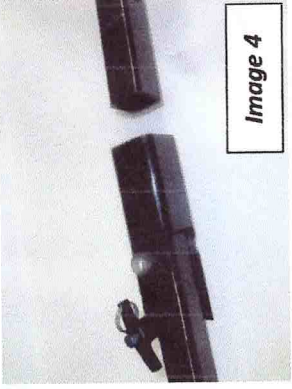
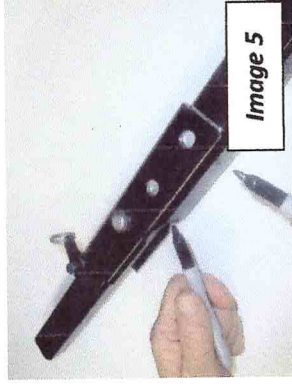





# Crop Divider Hinge Installation Instructions

Included in your hinge kit: (2) Crop Divider Hinges\*, (2) ball lock pins (pre-inserted), (2) 16mm bolts, (4) 2 3/4" X 1/2" bolts w nuts, (4) washers, (2) stabilizer bar linchpins (pre-inserted)

Tools needed: jigsaw, welder

<p>1. Release stabilizer bar to remove divider from head and then remove frame from the divider (Image 1). Be sure to mark each divider indicating left and right.</p>	 <p>Image 1</p>
<p>2. Measure 10 1/2" from open end of frame and cut. (Image 2). Scrap the cut piece.</p>	 <p>Image 2</p>
<p>3. Measure 3" from the cut and mark clearly (Image 3).</p>	 <p>Image 3</p>
<p>4. Ensure hinge cut-out is facing toward center of grain head (Image 4) and slide 2" large end of hinge onto frame until 3" mark is reached. Before attaching to frame, test that left and right frames each fold toward center of grain head. Make sure 3" mark on frame remains visible allowing hinge to fold properly.</p>	 <p>Image 4</p>
<p>5. Secure hinge to frame using one of two options:  a. <b>Option 1-</b> Weld to frame, or  b. <b>Option 2-</b> Using the 2 predrilled holes in the hinge as a template for proper alignment (Image 5), drill (2) 1/2" holes through the frame. It is recommended to drill from each side of the frame rather than straight through. Secure using provided 2 3/4" X 1/2" bolt.</p>	 <p>Image 5</p>
<p>6. Firmly reattach frame to divider and reinstall divider to grain head.</p>	 <p>Image 6</p>
<p>7. Reinstall stabilizer bar in to divider, replacing original bolt with provided 16mm bolt (containing predrilled hole) and washers (Image 6). Use provided linchpin to secure stabilizer bar (Images 7 &amp; 8).</p>	 <p>Image 7</p>
	 <p>Image 8</p>