

1. Attach the **IVT Bracket** to the right side of the tractor using two 20mm x 45 mm bolts.

2. Attach the **Side Support Bracket** to the fuel tank strap using two 8mm x 20mm bolts.

3. Remove the front most bolt on the bottom of the muffler and attach the **Front Plate**. If needed, use washers between the muffler bottom and the **Front Plate** to ensure the **Front Plate** does not hit the outer metal of the muffler.

4. Fasten the **Front Plate** to the **IVT Bracket** using two 5/16" x 1" bolts and flange nuts.

5. Attach the **Side Step Section** to the **Side Support Bracket** using four 5/16" x 1" bolts and flange nuts; and to the **Front Plate** using two 5/16" x 1" bolts and flange nuts in hole set **A** (See Diagram).

6. Attach the **Corner Step** using two 5/16" x 1 1/4" bolts and flange nuts in hole set **B** (See Diagram); and two 5/16" x 1" bolts and flange nuts on the other side.

7. Install the **Front Bolt-On Steps** using three 5/16" x 1" bolts and flange nuts for each step section. Note: There are hole patterns to install both **Front Bolt-On Steps** side-by-side (as shown) or a single step in the center.

8. Hold the **Handrail** up to the muffler to find the bolt that lines up with the lower tab of the **Handrail**. Fasten the lower tab of the **Handrail** using the existing bolt.

9. Join the **Handrail** halves together using four 5/16" x 2 1/2" bolts and flange nuts.

10. Tighten all bolts, then check the turning radius of front tires for any interference with the step.

NOTE! - When Installing This Step

Do not tighten any bolts until all parts have been assembled to the tractor.

