

COMPACT TRACTOR STEP KIT INSTALLATION INSTRUCTIONS

WHAT YOU NEED:

- Right and left step/tie down parts
- Torque wrench capable of at least 10.9 223FT-LB
- 24MM Socket
- Blue 242 Loctite

◀ STEP 1.

Remove 120R loader from compact utility tractor.

◀ STEP 2.

Remove 3 bolts attaching the loader mount. Use a 24mm socket with a breaker bar, heavy ratchet, or a reversing torque wrench.

◀ STEP 3.

Using the existing bolts and washers, insert a bolt and washer through the top hole connecting the step to the upright loader frame.

◀ STEP 4.

Apply Blue 242 Loctite to the threads of the top bolt and thread into loader frame.

◀ STEP 5.

Apply Loctite to the remaining bolts and thread until hand tight.



◀ **STEP 6.**

Tighten the bolts down evenly so the loader upright seats properly back into the frame. Torque each bolt to 223FT-LB. Re-torque every 50 hrs. **WARNING:** *Do not do this without properly torquing to spec. This can result in equipment damage or injury.*

◀ **STEP 7.**

Repeat steps 2-6 for the right side making sure the tie down is facing toward the front of the tractor. **TIP** – *Bolt the bottom hole first to avoid fully removing the loader frame upright. Then remove top bolt and rotate the tie down into place and continue bolting.*

