

Instruction Guide

IH 88 Step & Handrail Right

(PN: Step-3334 / Handrail-3325 / Optional Fourth Step-3306)

- Remove the original step (and the light shroud on the 88 series tractor.)
 NOTE: A section of the shroud must be cut off as shown below.
 (Flatten tin strip under door.)
- Fasten the mounting bracket to the side of the tractor cab with two 3/8" x 1 1/2" carriage bolts, flat washers, lock washers and nuts. Use the original bolts in the bottom and rear holes.
- 3. Place a 3/8" x 1 1/2" carriage bolt in either of the two slotted holes in the bottom of the **mounting bracket**.

NOTE: Your choice will determine the location of the step in relation to the wheel.

Use this bolt and a 1/2" x 3 1/2" bolt to fasten the **top step section** to the **mounting bracket**. On the 88 series, place the metal **battery shield** provided with the step between the **mounting bracket** and the battery support straps.

- 4. Slide the **bottom step section** between the side plates of the **top step section**.
- 5. Position the **middle step** so it is equally spaced between the **top** and **bottom step sections**. Equal spacing can also be achieved if the **optional fourth step** is being used. Secure with four 3/8" x 1" carriage bolts, flat washers, lock washers and nuts. If using the **optional fourth step**, fasten it with four 3/8" x 3/4" bolts, flat washers, lock washers and nuts.
- 6. Fasten the lower end of the **handrail** to the rear side of the **mounting bracket** with two 3/8" x 1" bolts, flat washers, lock washers and nuts.
- 7. Clamp the upper end of the **handrail** to the front side of the fender and drill two 5/16" holes. Fasten using two 5/16" x 1" bolts, lock washers and nuts.



