

## **Instruction Guide**

## **IH 88 Step & Handrail Left**

## (PN: Step-3333 / Handrail-3326 / Optional Fourth Step-3306)

- 1. Remove the original step (and the light shroud on the 88 series tractor.) **NOTE:** A section of the shroud must be cut off as shown below. (Flatten tin strip under door.)
- 2. Fasten the **mounting bracket** to the side of the tractor cab with two 3/8" x 1 1/2" carriage bolts and

flange nuts. Use the original bolts in the bottom and rear holes.

3. Place a 3/8" x 1 1/2" carriage bolt in either of the two slotted holes in the bottom of the **mounting bracket**.

*NOTE*: Your choice will determine the location of the step in relation to the wheel.

Use this bolt and a 1/2" x 3 1/2" bolt to fasten the **top step section** to the **mounting bracket**. On the 88 series, place the metal **battery shield** provided with the step between the **mounting bracket** and the battery support straps.

- 4. Slide the **bottom step section** between the side plates of the **top step section**.
- 5. Position the **middle step** so it is equally spaced between the **top** and **bottom step sections**. Equal spacing can also be achieved if the **optional fourth step** is being used. Secure with four 3/8" x 1" carriage bolts and flange nuts. If using the **optional fourth step**, fasten it using four 3/8" x 3/4" carriage bolts and flange nuts.
- 6. Fasten the lower end of the **handrail** to the rear side of the **mounting bracket** with two 3/8" x 1" bolts and flange nuts.
- 7. Clamp the upper end of the **handrail** to the front side of the fender and drill two 5/16" holes. Fasten with two 5/16" x 1" bolts and flange nuts.



