

Instruction Guide

IH 86 Step & Handrail Right

(PN: Step-3323 / Handrail-3325)

- 1. Remove the original step from the tractor.
- 2. Fasten the **mounting bracket** to the side of the tractor cab with two 3/8" x 1 1/2" carriage bolts and flange nuts. Use the original bolts in the bottom and rear holes.
- 3. Insert the **pivot arm** of the **top step section** into the **mounting bracket** and fasten with two 5/8" x 4" capscrews, lock washers and nuts.
- 4. Fasten the **bottom step section** along the outside of the **top step section** using four 3/8" x 3/4" carriage bolts and flange nuts.
- 5. Fasten the lower end of the handrail to the rear side of the mounting bracket with two 3/8" x 1" bolts and flange nuts.
- 6. Clamp the upper end of the **handrail** to the front side of the fender and drill two 5/16" holes. Fasten with two 5/16" x 1" bolts and flange nuts.

