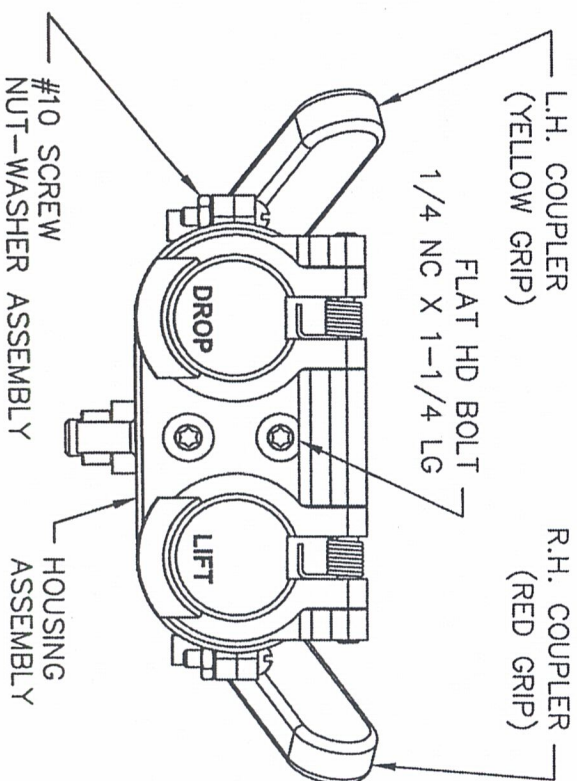


Assembly Instructions

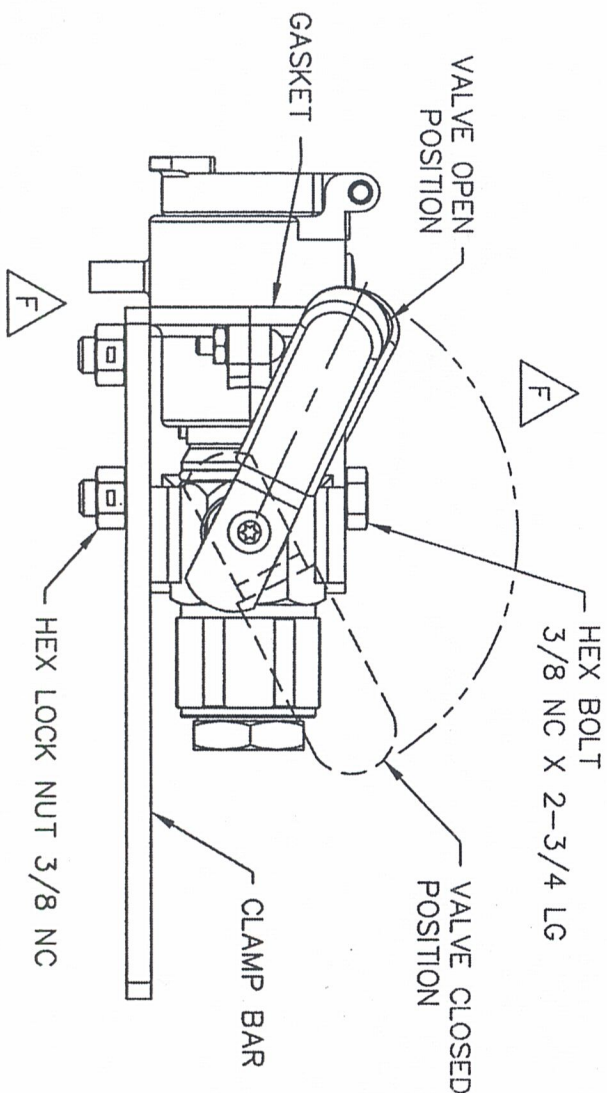
9500-4 and 9500-16 breakaway kits

1. Position the couplers in the clamps. Position the couplers so the levers are directly to the side.
2. Install the #10 screws and nut-washer assemblies.
3. Position clamp bar either above or below clamps and install 3/8 bolts and hex lock nuts.
4. Remove gasket from housing assembly and install over coupler sleeve and against face of clamps.
5. Place housing in position. Make sure gasket fits inside the lip around the face of the housing.
6. Install 1/4 flat hd bolts.



9250 Coupler Operating Instructions

1. The 9250 coupler, when clamp mounted, allows you to push to connect and pull to disconnect.
2. Place the lever in the closed position when connecting or disconnecting implement lines.
3. Place the lever in the open position to lock the valves of the coupler and the male tip open.
4. When the coupler has not been in use for long periods of time, place the lever in the open position and then turn it back to the closed position before connecting the implement lines.
5. Coupler valve will close automatically during breakaway.
6. Pioneer couplers are not field repairable other than the interface O-ring.



Parker Hannifin Corporation
Quick Coupling Division
8145 Lewis Road
Golden Valley, MN 55427
763-525-4240 FAX: 763-544-3418
www.parker.com/pioneer